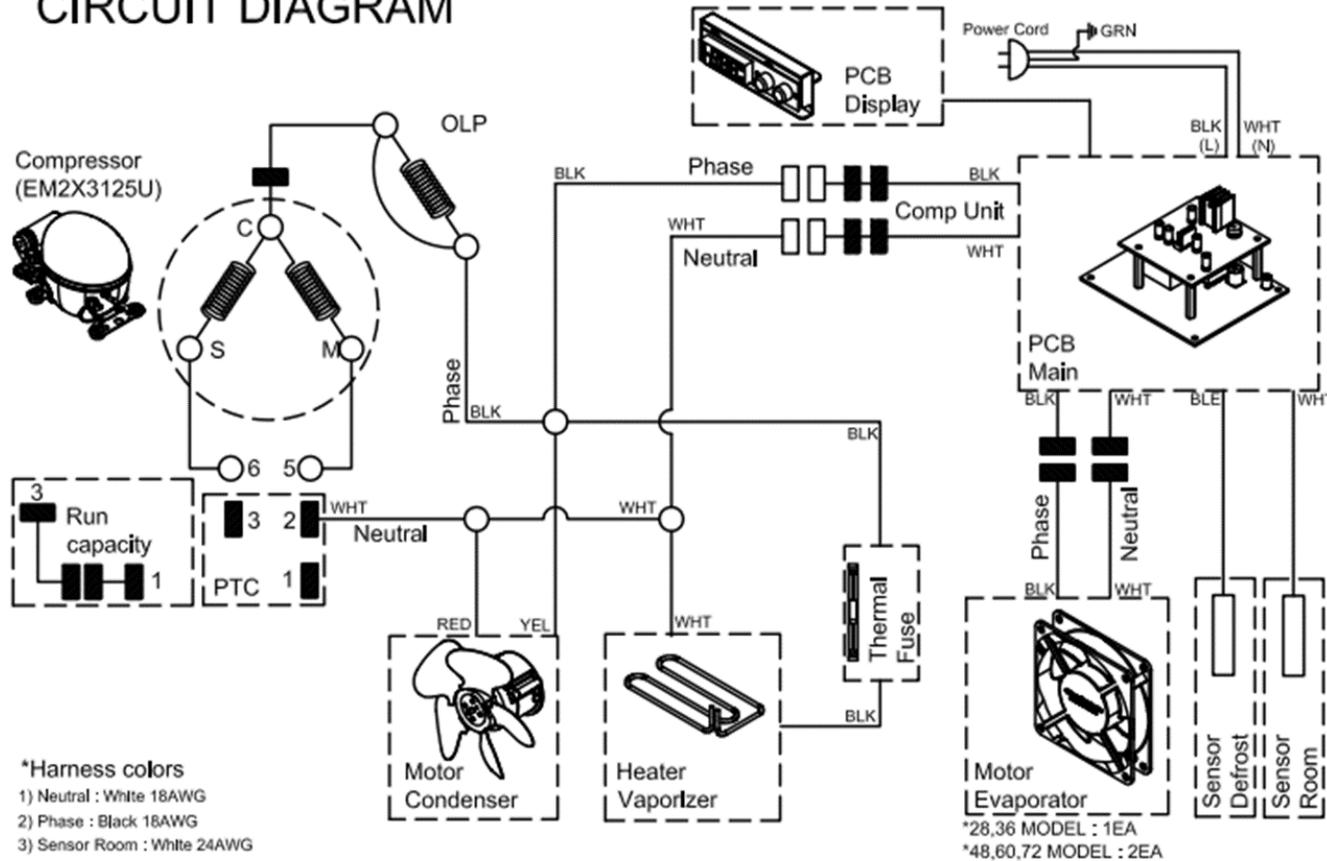


# CIRCUIT DIAGRAM



**\*Harness colors**

- 1) Neutral : White 18AWG
- 2) Phase : Black 18AWG
- 3) Sensor Room : White 24AWG
- 4) Sensor Defrost : Blue 24AWG

- WHT - WHITE    BLE - BLUE
- BLK - BLACK    GRN - GREEN
- RED - RED      YEL - YELLOW

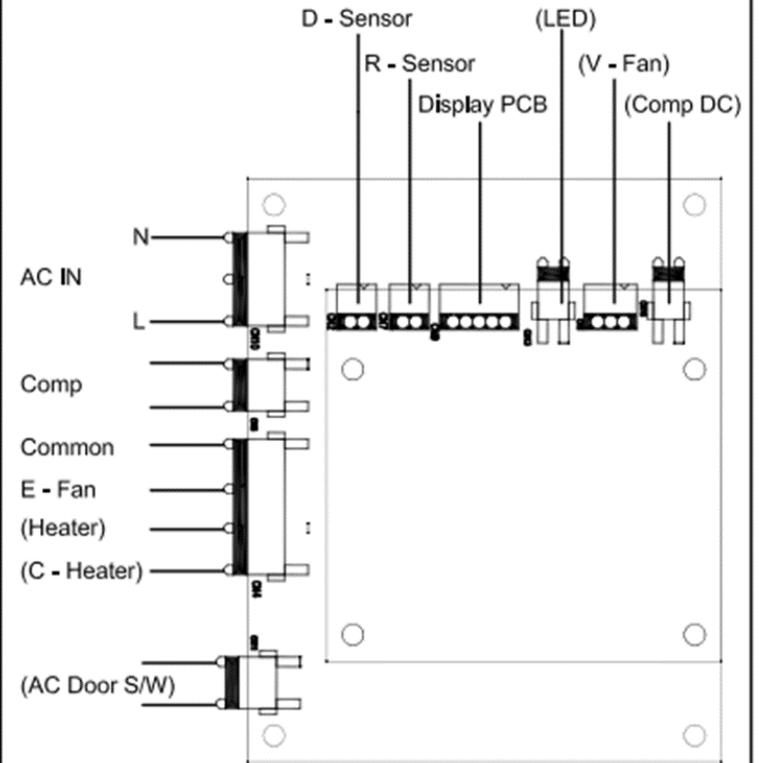
(115V/60Hz)

\*28R,36R,48R,60R,72R-HC  
 \*28S,36S,48S,60S,72S-HC  
 \*28M,36M,48M,60M,72M-HC  
 \*28R-D2-HC,48R-D4-HC,  
 60R-D4-HC,72R-D6-HC

\*28,36 MODEL : 1EA  
 \*48,60,72 MODEL : 2EA

\*28S-D2-HC,48S-D4-HC,  
 60S-D4-HC,72S-D6-HC  
 \*28M-D2-HC,48M-D4-HC,  
 60M-D4-HC,72M-D6-HC

# PCB LAYOUT



**R510D-820**